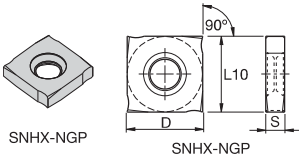


- Four cutting edges.
- High-feed capabilities up to 55 HRC.



- first choice
- alternate choice

P						
M						
K						
N						
S						
H						

#### ■ SNHX-NGP

catalog number	D	S	L10	hm	cutting edges	K110M	KC510M	KC520M	KC725M	KCPK30	KCPM40
SNHX1102PZTNGP	.433	.091	.433	.006	4	•	-	-	•	•	•
SNHX11T3PZTNGP	.433	.106	.433	.006	4	-	-	-	•	-	•
SNHX1203PZTNGP	.500	.126	.500	.006	4	•	-	-	•	•	•
SNHX12L4PZTNGP	.500	.177	.500	.006	4	-	-	-	-	•	-
SNHX12L5PZTNGP	.500	.213	.500	.006	4	•	-	-	•	•	-

NOTE: Inch cutter bodies for SNHX12\* inserts are available upon request.

### Recommended Starting Feeds

#### ■ Recommended Starting Feeds [IPT]

Light Machining	General Purpose	Heavy Machining
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Insert Geometry	Recommended Starting Feed per Tooth (Fz) in Relation to % of Radial Engagement (ae)														Insert Geometry	
	5%			10%			20%			30%			40-100%			
.F..GE	.005	.017	.028	.004	.012	.020	.003	.009	.015	.002	.008	.013	.002	.007	.012	.F..GE
.T..GP	.009	.018	.027	.007	.013	.020	.005	.010	.015	.004	.009	.013	.004	.008	.012	.T..GP
..T	.009	.022	.032	.007	.016	.023	.005	.012	.017	.004	.010	.015	.004	.009	.014	..T

NOTE: Use "Light Machining" values as starting feed rate.  
Please see pages X22-X37 for recommended starting speeds.



Slot Milling